



Work Order ID 59077

May 26, 2010 8:47:15 AM



Item ID: D044-719-011L08

Accept



Setup Start



Revision ID:

Item Name: Cabin Floor Protector (Clear)

Stop



Start Date: 5/26/10 Start Qty: 3.00



Cust Item ID:

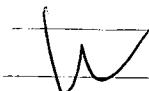
Required Date: 5/28/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3281	Rev E
DSI 9504	A

100

0.00



DOCUMENT CONTROL

DC

B

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D044-719-011L08 CHG001

S 10/5/08

H for BG 10/05/08

110

0.00



Pick Kit

B

Packaging

Memo

0.00

Packaging

10-5-28



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\f\FORMS\Quality Assurance\approved QAINCRWO RevE

NOTE: Date & initial all entries

H:\f\FORMS\Quality Assurance\approved QAINCRWO RevE

Picklist Print

May 26, 2010 8:47:14 AM

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Work Order ID: 59077



Parent Item: D044-719-011L08



Parent Item Name: Cabin Floor Protector (Clear)

Start Date: 5/26/10

Required Date: 5/28/10

Comments: IPP Rev:A 04.09.17 New Issue KJ/JLM

Start Qty: 3.00

IPP Rev: B 04.02.02 Material change to Lexan 0.125" DL

IPP Rev C. 07.08.07 Thermoformed in house DL

IPP Rev D. 08.04.14 Material change to Lexan 0.093" DL

Required Qty: 3.00

D3281-1L08



Floor Protector, Fwd LH

D3281-2L08



Floor Protector, Fwd RH

D3281-3L08



Floor Protector, Aft LH

D3281-4L08



Floor Protector, Aft RH

D2854-1-100



x8 @ 10" long
Manufactured No
→ measured
510x372w

Velcro Strip, Looped

D2854-3-100



Velcro Strip, Hooked

x8 @ 10" long

(per kit) → measured
510x372w

Manufactured No

110 Each 0.0000

1 3

B 59073 10-5-28 SP

Manufactured No

110 Each 0.0000

1 3

B 59074 10-5-28 SP

Manufactured No

110 Each 0.0000

1 3

B 59075 10-5-28 SP

Manufactured No

110 Each 0.0000

1 3

B 59076 10-5-28 SP

Manufactured No

110 Each 0.0000

8 24

B 50284 10-5-28 SP

Manufactured No

110 Each 0.0000

8 24

B 50284 10-5-28 SP

3x

W/O:		WORK ORDER CHANGES					
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REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0

REF TCCA STC: SH04-40

REF FAA STC: SR02051NY

REF EASA STC: EASA.IM.RS.01075

PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

PARTS LIST

QTY -011L02	QTY -011L08	Part Number	Description
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
1		D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
1		D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
1		D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
1		D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02 Cabin Floor Protectors	3.9 lb 1.8 kg	0 in 0 m	0 in-lb 0 m-kg	50 in 1.27 m	195 in-lb 2.3 m-kg
D044-719-011L08 Cabin Floor Protectors	4.4 lb 2.0 kg	0 in 0 m	0 in-lb 0 m-kg	50 in 1.27 m	220 in-lb 2.5 m-kg

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	10.02.24
CERT. NO.:	SH04-40
ISSUE NO.:	1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>qp</i>		
CHECKED	<i>ll</i>		
MFG. APPR.	<i>N/A</i>		
APPROVED	<i>ll</i>	DRAWING NO.	REV. A
DE APPR.	<i>ll</i>	DSI 9504	SHEET 1 OF 1
DATE	10.02.24	TITLE	SCALE
		FLOOR PROTECTOR KIT, CLEAR NTS	
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